



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

JUN 07 2018

D119-646-311
Job Sheet 178729



Part No: D119-646-311

Job Qty: 4 ea

Part Name: Ground Handling



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	4 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Stores/Pkg-1			JUN 29 2018
110	Packaging	4 pcs	6/15/18	6/15/18	0.00	0.00	Packaging1-1			NOV 06 2018
120	QC	4 pcs	6/15/18	6/15/18	0.00	0.00	QC4	DAS 69		NOV 06 2018
130	Packaging	4 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-1	9-89		NOV 06 2018
135	DC	4 pcs	6/15/18	6/15/18	0.00	0.00	DC	9-89	21	NOV 07 2018
140	QC21-FG	4 Ea	6/15/18	6/15/18	0.00	0.00	QC21	9-89		
Part Op 130 - Identify and pack for shipping as per PPP D119-646-311 Location: _____ PPP rev: _____										NOV 07 2018
Descriptions: 135 - Photocopy bluefile & type labels per PPP D119-646-311 CHG001										

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	16 Ea (4 ea)	90-Start up Operation	5041155X1 5082905X10 5024836X5
D2652	Bushing	32 Ea (8 ea)	90-Start up Operation	5033368
D3886-041	Lug Assembly	8 Ea (2 ea)	90-Start up Operation	5061556X1 5114667X7
MS21043-3	Nut	16 Ea (4 ea)	90-Start up Operation	5062620
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	5049887

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C46A	16	112	0
	D2652	32	501	0
	D3886-041	8	20	0
	MS21043-3	16	905	0
	NAS1149C0332R	16	6,205	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S125165



Part: D119-646-311

Job No: 178729

Serial No/Batch: S125165

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02024SE 15/10/28, TC STC LoA P.

NOA 0 1 3018
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Item	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	2	2	2	2	2	2							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT
100	3	3	3	3									AN3C45A	BOLT
101					(3)	(3)							AN3C50A	BOLT
102	3	3	3	3									AN3C45A	BOLT
103					(3)	(3)							AN3C46A	BOLT
104					(9)	(9)							D3904-1	WASHER
109	12	12	12	12	(3)	(3)							AN960C10L	WASHER (OR NAS1149C0332R)
110	6	6	6	6	(6)	(6)							MS21043-3	NUT
111	(3)	(3)	(3)	(3)	(3)	(3)							D5101-041	CROSSBOLT SPACER ASSY
112	(6)	(6)	(6)	(6)	(6)	(6)							D5101-3	INSERT
113	(6)	(6)	(6)	(6)	(6)	(6)							D5101-5	INSERT
114	(3)	(3)	(3)	(3)	(3)	(3)							AN4-46A	BOLT
115	(6)	(6)	(6)	(6)	(6)	(6)							NAS1149D0416J	WASHER
116	(3)	(3)	(3)	(3)	(3)	(3)							MS21043-4	NUT
*120													MS21250-05048	BOLT
*121													NAS1149C0532R	WASHER
*122													D3672-7	WASHER
*123													MS21043-5	NUT
*124													D5449-1	FLOAT SADDLE WASHER

() ITEMS IN BRACKETS ARE REF. ONLY AND DO NEED TO BE INCLUDED WITH KIT.
AS THEY ARE ALREADY INSTALLED ON SKIDTUBE.

* SUPPLIED WITH DART CROSSTUBES

REFERENCE ONLY

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Change Record

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Part Number: D119-646-311

Description: GROUND HANDLING

[illegible]

